

EB140 Automatic hot melt edgbander

With glue pot With programmable logic controller (PLC)

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EB140



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For low and high temperature glues. For tapes up to 3 mm thickness.

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Vinutex

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Touch screen for an easier machine control. Temperature adjustment from 120° to 220°C. Automatic temperature control. ECO mode. Self-checking system. Users management. Operation tutorials.



Motorized gluing roller. Allows a perfect banding from the beginning of the panel. **Patented system.**

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Automatic feeder for tape rolls with pneumatic cutting system.

> Roller holder for rolls up to 590 mm diameter.

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Direct adjustment of the trimming bits and copiers by digital meters.



Simultaneous adjustment for the tape thickness, intake guide and gluing roller by a single digital meter.





Glue pot with non-stick polymerization treatment. Considerably reduction of the glue consumption. It allows to work with PUR hot melt glues. The accessibility to the machine parts is fast and comfortable. The machine is equipped with doors and movable elements which make easy all the possible adjustments.



The EB140 edgebander must be connected to an external dust collection system like our dust collector model AS382L (optional), with a big dust collection capacity and prepared to work during the trimming cycles automatically.

Optional accessories

EB140

6399082 Cantspray. Silicone free anti-adhesive spray. 8599694 Netspray. Multi-purpose cleaner. 8599611 Lubricating oil 30 ml. 8546317 Locking kit for end trimmer (for banding laminates) 8599634 Container of glue 3 kg

Specifications

| Tape thickness | 0.4 to 3 mm |
|---------------------------|----------------------------------|
| Tape height | 45 mm for tapes from 0.4 to 2 mm |
| Tape height | 25 mm for tapes of 3 mm |
| Min/max panel thickness | 13/45 mm |
| Min. panel length/width | 140/65 mm |
| Panel feeder speed | 5 m/min |
| Trimming unit speed | 10000/min |
| Trimming bits Ø | 60 mm 4Z R2+10° |
| Roller holder capacity | 590 mm |
| Glue pot capacity | 1 kg |
| Working temperature | 120 - 220°C |
| Feeder motor power | 0.18 kW |
| Trimming unit motor power | 0.37 kW |
| Gluing unit motor power | 0.09 kW |
| Weight | 260 kg |

External dust collection for pipes of 100 mm diameter. To be connected to dust collection systems with a minimum air flow of 1000 m3/h.

The EB140 is also available with monochrome display (not touch screen) for the machine control and self-checking.

Bits included as standard equipment

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8540183 Upper bit Ø 60 Z4, r:2, 10° bevel 8540184 Lower bit Ø 60 Z4, r:2, 10° bevel

Optional bits

8540172 Upper bit Ø 60 Z4, r:3, 10° bevel 8540173 Lower bit Ø 60 Z4, r:3, 10° bevel 8540185 Upper bit Ø 60 Z4, 45° bevel 8540186 Lower bit Ø 60 Z4, 45° bevel



